



Thermal Circulation Valves

Fig. 77 | Fig. 78

Introduction

Are self-acting Thermostatic Mixing Valves designed to blend hot and cold water, to ensure a constant, safe outlet temperature and prevent scalding.

- Design and manufactured to comply with BS EN1287 and BS EN1111.
- Have been independently tested and certified as meeting the requirements of the D08 specification under the TMV3 scheme.
- The Fig. 78 includes right angle isolation valves.
- Both the Fig. 77 & Fig. 78 thermostatic mixing valves are certified under the BuildCert TMV2 & TMV3 schemes and are WRAS approved products listed in the WRAS Approvals Directory:
 - BuildCert Approval Number (TMV3): BC1830/1016 (for TMV3)
 - BuildCert Approval Number (TMV2): BC1829/1016 (for TMV2)
 - WRAS Scheme Approval Number: 1301097 (WRAS)



Fig. 77



Fig. 78

Technical Specification

Table 1

Factory Setting	41°C
Temperature Setting Range	30°C to 50°C
Minimum Hot to Mix Temperature	10°C
Temperature Stability	±2°C
Maximum Working Pressure	10 Bar
Min Flow Rate	5 l/min

General Installation – TMV2 & TMV3

These instructions are issued as guidelines only and may not cover all installation conditions – if unsure please contact our Technical Helpline before installation.

- Hattersly products are designed for installation and use within suitably designed systems reflecting CIBSE, BSRIA and HVAC guidelines. Particular care should be taking with regards to accessibility to valve for setting/adjustment, tube cutting, jointing & bracketing/supports.
- The thermostatic mixing valve must be installed in accordance with the regulations of the local water company and the Water Supply (Water Fittings) Regulations 1999.
- The Fig. 77 & Fig. 78 are suitable for single outlet applications only.
- The Fig. 77 & Fig. 78 can be installed in any orientation.
- Flush hot & cold supply pipework before connection.
- For the Fig. 77, where isolation valves are not supplied, isolation valves in the water supply inlets should be fitted as close as practical to the TMV.
- For Fig. 77, wafer strainers are supplied as shown in figure 5.
- For Fig. 78, strainers are supplied and located in the isolation valve body.

TMV3

The Fig. 77 and Fig. 78 have been approved as TYPE 3 valves under the TMV3 scheme. They have been designed and manufactured for use in Healthcare and Commercial installations and complying with NHS Estates requirements D 08.

Limits Of Use

The Fig. 77 & Fig. 78 have been approved for use on the following designated systems.

Table 2 - Mixed Water Temperature

Code	Operating Pressure	Application
HP-S, LP-S	High Pressure	Shower Temperature 41°C
HP-W, LP-W	High Pressure	Washbasin Temperature 41°C
HP-B, LP-B	High Pressure	Bidet Temperature 38°C
HP-T44, LP-T44	High Pressure	Bath Fill Temperature 44°C
HP-T46, LP-T46	High Pressure	Bath Fill (assisted) Temperature 46°C

Note 1 - HP: High Pressure **LP:** Low Pressure **Note 2 -** 15mm not acceptable for LP Tub Fill, LP-T44 & LP-T46.

Conditions of Use

Table 3 - Normal Conditions of Use for Type 3 Valves

Operating Pressure Range	High Pressure	Low Pressure
Maximum Static Pressure	10 bar	10 bar
Flow Pressure - Hot & Cold	1 to 5 bar	0.2 - 1 bar
Hot Supply Temperature	52 to 65°C	52 to 65°C
Cold Supply Temperature	5 to 20°C	5 to 20°C

Note 1: The valve may perform adequately outside the conditions in table 3 but the TMV3 scheme approval does not apply.

Note 2: The highest flow rates will be achieved under balanced pressure conditions, but the pressure at the valve inlets must be within a ratio of 2:1 under flow conditions and the size and layout of pipe work and fittings must take this into account.

Pre-Commissioning Checks

Follow this method for adjusting the water temperature:

1. Remove the maroon plastic protective cap on top of the valve with a screw-driver.
2. Back-out the nut, using a monkey spanner:
 - To increase the temperature turn anti-clockwise
 - To decrease the temperature turn clockwise
 - To set the valve to a maximum mixed water temperature in accordance with the valve application (See Table 4).

Once the correct outlet temperature is set the internal mechanism must be tested at least 3 times by:

- Alternately isolate the hot & cold water supply. This causes the internal piston to travel its full stroke and will ensure correct operation of the valve.
- With hot & cold isolation valves and the terminal outlet fully open retest the flow temperature. If the set temperature has moved, repeat the commissioning process.
- A fail safe test must be carried out by isolating the cold supply. Once isolated, the flow must reduce, within a couple of seconds, to a trickle - depending on site conditions, supply temperature/pressure.
- Then repeat fail safe test isolating the hot supply. Once isolated, the flow must reduce to a trickle within a couple of seconds – depending on site conditions.
- If either the cold or hot fail safe function does not operate, check;
 - Supply pressures
 - Supply temperatures
 - Hot water supply is at least 10°C above required mix temperature, i.e. minimum hot to mix temperature

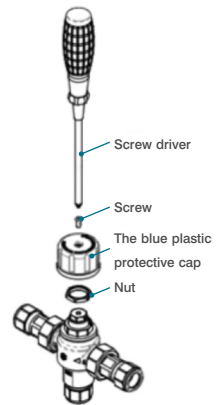


Figure 1 - Fig. 77 pictured, cap removal

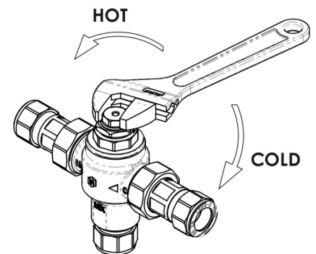


Figure 2 - Fig. 77 pictured, temperature setting

Commissioning

Since the installed supply conditions are likely to be different from those applied in the laboratory tests, it is appropriate, at commissioning, to carry out some simple checks and tests on each mixing valve to provide a performance reference point for future in-service tests.

- a) The designation (TMV3) of the Thermostatic Mixing Valve matches the intended application.
- b) The supply pressures are within the range of operating pressures for the designation of the valve.
- c) The supply temperatures are within the range permitted for the valve and within guidance information on the prevention of legionella etc.
- d) Record the temperature of the hot and cold water supplies.
- e) Record the temperature of the mixed water at the largest draw-off flow rate.
- f) Record the temperature of the mixed water at a smaller draw-off flow rate.
- g) Isolate the cold water supply to the mixing valve and monitor the mixed water temperature.
- h) Record the maximum temperature achieved as a result of (g) and the final stabilised temperature.

Note: The final stabilised mixed water temperature should not exceed the values in the following table.

i) Use recording equipment such as a thermometer etc. used for the measurements.

Table 4 - Guide to Maximum Stabilised Temperatures Recorded During Site Tests

Application	Mixed Water Temperature
Bidet	40°C
Shower	43°C
Washbasin	43°C
Bath (44°C Fill)	46°C
Bath (46°C Fill)	48°C

In Service Testing

Purpose

The purpose of in-service tests is to regularly monitor and record the performance of the Thermostatic Mixing Valve. Deterioration in performance can indicate the need for service work on the valve and/or the water supplies.

Service Work Procedure

Using the same measuring equipment or equipment to the same specification as used in the commissioning of the valve, adjust the temperature of the mixed water in accordance with the requirement of the application. Carry out the following sequence:

- a) Record the temperature of the hot and cold water supplies.
- b) Record the temperature of the mixed water at the largest draw-off flow rate.
- c) Record the temperature of the mixed water at a smaller draw-off flow rate, which shall be measured.

If the mixed water temperature has changed significantly from the previous test results (e.g. > 1 K), record the change and before re-adjusting the mixed water temperature check:

- a) That any in-line or integral strainers are clean.
- b) Any in-line or integral check valves or other anti-back siphonage devices are in good working order.
- c) Any isolating valves are fully open.

With an acceptable mixed water temperature, complete the following procedure:

- a) Record the temperature of the hot and cold water supplies.
- b) Record the temperature of the mixed water at the largest draw-off flow rate.
- c) Record the temperature of the mixed water at a smaller draw-off flow rate, which shall be measured.
- d) Isolate the cold water supply to the mixing valve and monitor the mixed water temperature.
- e) Record the maximum temperature achieved as a result of (d) and the final stabilised temperature.
- f) Record the equipment, thermometer etc. used for the measurements.

If at step (e) the final mixed water temperature is greater than the values in the above table and/or the maximum temperature exceeds the corresponding value from the previous results by more than about 2 K, the need for service work is indicated.

Note: In-service tests should be carried out with a frequency, which identifies a need for service work before an unsafe water temperature can result. In the absence of any other instruction or guidance, the following procedure described in Annex F of D08 may be used.

Frequency Of In-Service Tests (Annex F Of D08)

General

In the absence of any other instruction or guidance on the means of determining the appropriate frequency of in-service testing, the following procedure may be used:

- a) 6 to 8 weeks after commissioning carry out the tests detailed in “In-Service Tests”.
- b) 12 to 15 weeks after commissioning carry out the tests detailed in “In-Service Tests”.

Depending on the results of the above tests, several possibilities exist:

- a) If no significant changes (e.g. ≤ 1 K) in mixed water temperatures are recorded between commissioning and 6 to 8 week testing, or between commissioning and 12-15 week testing the next in-service test can be deferred to 24 to 28 weeks after commissioning.
- b) If small changes (e.g. 1 to 2 K) in mixed water temperatures are recorded in only one of these periods, necessitating adjustment of the mixed water temperature, then the next in-service test can be deferred to 24 to 28 weeks after commissioning.
- c) If small changes (e.g. 1 to 2 K) in mixed water temperatures are recorded in both of these periods, necessitating adjustment of the mixed water temperature, then the next in-service test should be carried out at 18 to 21 weeks after commissioning.
- d) If significant changes (e.g. > 2 K) in mixed water temperatures are recorded in either of these periods, necessitating service work, then the next in-service test should be carried out at 18 to 21 weeks after commissioning.

The general principle to be observed after the first 2 or 3 in-service tests is that the intervals of future tests should be set to those which previous tests have shown can be achieved with no more than a small change in mixed water temperature.

TMV2

The valves covered by these instructions have been specifically designed and manufactured as being in compliance with BS EN1287 and BS EN1111. It has been independently tested and approved as a TYPE 2 valve under TMV2 scheme for use in domestic situations.

Limits of Use

The Fig. 77 & Fig. 78 have been approved for use on the following designated systems.

Table 5 - Mixed Water Temperature

Code	Operating Pressure	Application
HP-S, LP-S	High Pressure	Shower Temperature 41°C
HP-W, LP-W	High Pressure	Washbasin Temperature 41°C
HP-B, LP-B	High Pressure	Bidet Temperature 38°C
HP-T44	High Pressure	Bath Fill Temperature 44°C

Note 1: HP: High Pressure LP: Low Pressure

Note 2: 46°C is the maximum permissible mixed water temperature from the bath tap. The maximum temperature takes account of the allowable temperature tolerances inherent in thermostatic mixing valves and temperature losses in metal baths. 46°C is not a safe bathing temperature for adults or children.

Note 3: The British Burns Association recommends 37 to 37.5°C as a comfortable bathing temperature for children. In premises covered by the Care Standards Act 2000, the maximum mixed water outlet temperature is 43°C.

Conditions of Use

Table 6 - Normal Conditions of Use for Type 2 Valves

Operating Pressure Range	High Pressure	Low Pressure
Maximum Static Pressure	10 bar	10 bar
Flow Pressure - Hot & Cold	0.5 bar to 5.0 bar	0.1 bar to 1.0 bar
Hot Supply Temperature	55 to 65°C	55 to 65°C
Cold Supply Temperature	≤25°C	≤25°C

Note 1: Valves operating outside table 6's conditions cannot be guaranteed by the Scheme to operate as Type 2 valves.

Note 2: Valves approved for designation of use H.P only, must state: - If a water supply is fed by gravity then the supply pressure should be verified to ensure the conditions of use are appropriate for the valve.

Note 3: Valves approved for designation of use LP Tub applications that only achieve the minimum flow rate requirement at a supply pressure of 0.2 bar must indicate that the minimum supply pressure for LP Tub application is 0.2 bar.

Pre-Commissioning Checks

Follow this method for adjusting the water temperature:

1. Remove the maroon plastic protective cap on top of the valve with a screw-driver.
2. Back-out the nut, using a monkey spanner:
 - To increase the temperature turn anti-clockwise
 - To decrease the temperature turn clockwise
 - To set the valve to a maximum mixed water temperature in accordance with the valve application (See Table 7).

Once the correct outlet temperature is set the internal mechanism must be tested at least 3 times by:

- Alternately isolate the hot & cold water supply. This causes the internal piston to travel its full stroke and will ensure correct operation of the valve.
- With hot & cold isolation valves and the terminal outlet fully open retest the flow temperature. If the set temperature has moved, repeat the commissioning process
- A fail safe test must be carried out by isolating the cold supply. Once isolated, the flow must reduce, within a couple of seconds, to a trickle – depending on site conditions, supply temperature/pressure
- Then repeat fail safe test isolating the hot supply. Once isolated, the flow must reduce to a trickle within a couple of seconds – depending on site conditions.
- If either the cold or hot fail safe function does not operate, check;
 - Supply pressures
 - Supply temperatures
 - Hot water supply is at least 10°C above required mix temperature, i.e. minimum hot to mix temperature
- TMVs shall be located in such a way that it can be easy accessed for maintenance and commissioning purposes.

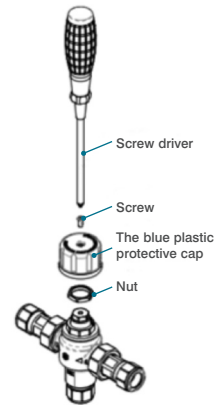


Figure 3 - Fig. 77 pictured, cap removal

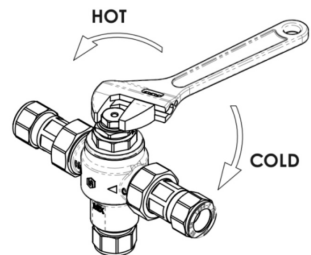


Figure 4 - Fig. 77 pictured, temperature setting

Commissioning

Since the installed supply conditions are likely to be different from those applied in the laboratory tests, it is appropriate, at commissioning, to carry out some simple checks and tests on each mixing valve to provide a performance reference point for future in-service tests.

- a) The designation (TMV2) of the Thermostatic Mixing Valve matches the intended application.
- b) The supply pressures are within the valves operating range.
- c) The supply temperatures are within the range permitted for the valve and within guidance information on the prevention of legionella etc.
- d) Record the temperature of the hot and cold water supplies.
- e) Record the temperature of the mixed water at the largest draw-off flow rate.
- f) Record the temperature of the mixed water at a smaller draw-off flow rate.
- g) Isolate the cold water supply to the mixing valve and monitor the mixed water temperature.
- h) Record the maximum temperature achieved as a result of (g) and the final stabilised temperature.
- i) NOTE: The final stabilised mixed water temperature should not exceed the values in the following table.
- j) Use recording equipment, such as a thermometer etc.
- k) The mixed water temperature at the terminal fitting must never exceed 46°C.

Table 7 - Guide to Maximum Stabilised Temperatures Recorded During Site Tests

Application	Mixed Water Temperature
Bidet	40°C
Shower	43°C
Washbasin	43°C
Bath (44°C Fill)	46°C

In Service Testing

It is a requirement that all TMV2 approved valves shall be verified against the original set temperature results once a year. When commissioning/testing is due the following performance checks shall be carried out:

1. Measure the mixed water temperature at the outlet.
2. Temperature readings should be taken at the normal flow rate after allowing for the system to stabilise.
3. The sensing part of the thermometer probe must be fully submerged in the water that is to be tested.
4. Carry out the cold water supply isolation test by isolating the cold water supply to the TMV, wait for five seconds if water is still flowing check that the temperature is below 46°C.
5. Any TMV that has been adjusted or serviced must be re-commissioned and re-tested in accordance with the manufactures' instructions.
6. If there is no significant change to the outlet temperature ($\pm 2^{\circ}\text{C}$ or less change from the original settings) and the fail-safe shut of is functioning, then the valve is working correctly and no further service work is required.

Note: If there is residual flow during the commissioning or the annual verification (cold water supply isolation test), then this is acceptable providing the temperature of the water seeping from the valve is more than 2°C above the designated maximum mixed water outlet temperature setting of the valve. The installation of thermostatic mixing valves must comply with the requirements of the Water Supply (Water Fittings) Regulations 1999.

Maintenance - TMV2 & TMV3

Most domestic water supplies contain calcium which will separate out when the water is heated in a system. The degree and speed of scaling may vary depending on factors such as water flow rates, system design, the hardness of the water and the temperature to which the water is heated.

Deposits of scale may over time form in the valve, particularly at the hot inlet. The formation of the scale may adversely affect the performance of the valve which will be detected during the in-service testing. If this occurs it will be necessary to remove the valve for de-scaling and service.

If required, the internal working parts can be removed and cleaned as follows:

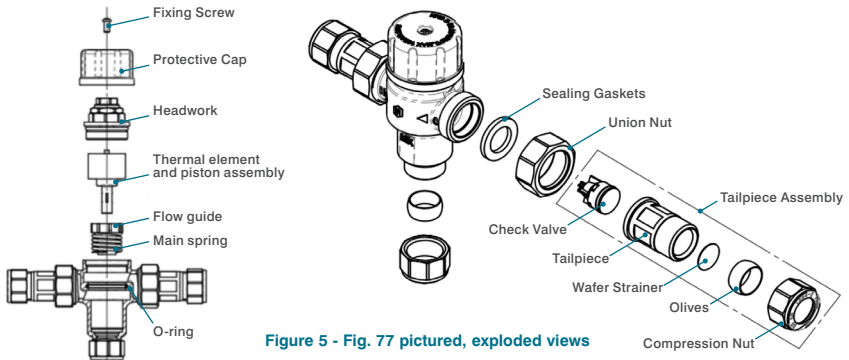


Figure 5 - Fig. 77 pictured, exploded views

1. Isolate hot and cold water supply.
2. Remove the valve to a clean working area.
3. Remove the protective cap.
4. Unscrew the headwork of the valve.
5. Carefully remove the temperature-sensitive and piston assembly, put to one side.
6. Remove the main spring and flow guide, carefully put to one side.
7. Inspect the components for contamination or damage.
8. Clean or replace as necessary.
9. Remove the O-ring.
10. Clean the valve body and Headwork using a propriety de-scaler (approved for use on potable water applications).
11. Thoroughly rinse the body and headwork in clean potable water.
12. Carefully fit new O-ring to body.
13. Carefully re-fit all components and perform the commissioning sequence.

If after cleaning the valve and replacing the O-ring seals the valve does not function correctly, it may be necessary to replace the thermal element.



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